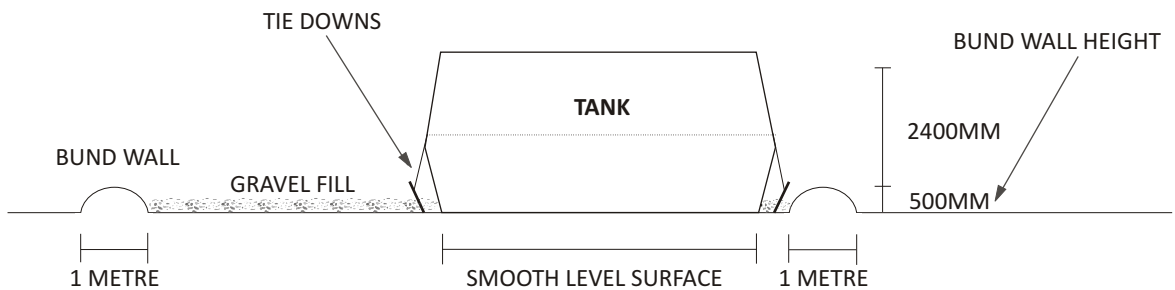
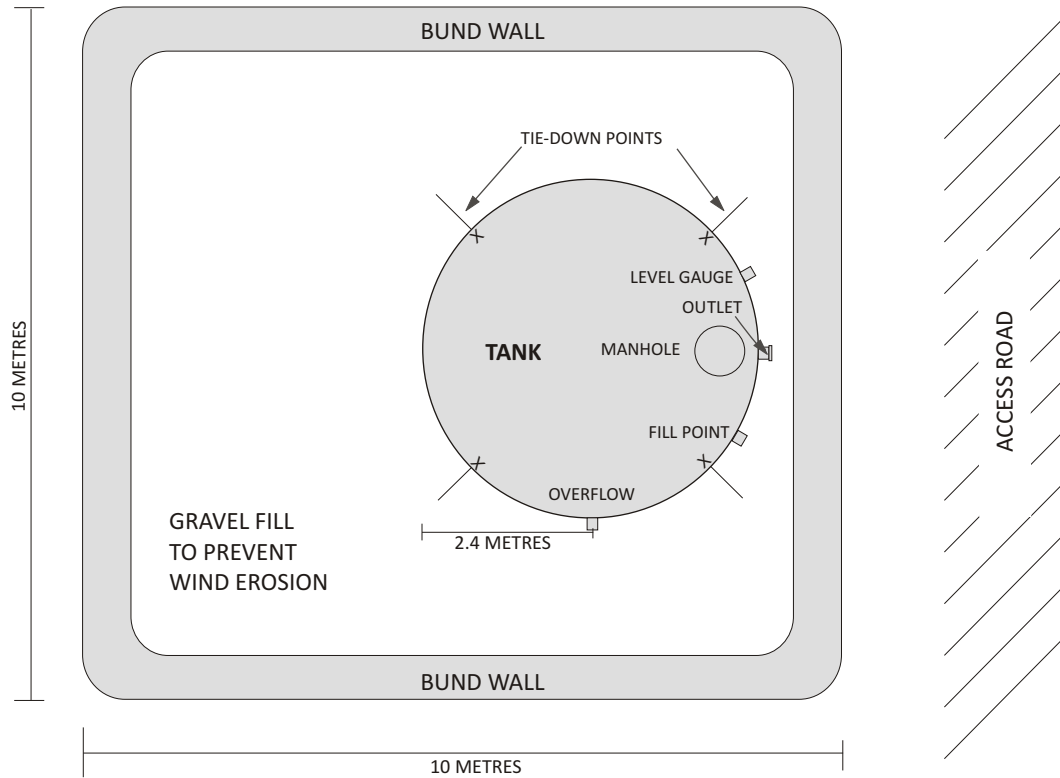


Suggested installation schematic for liquid fertilizer storage tanks.



NOTE: Diagram based on a 43,000litre tank

Bund size for 23,000 litre tank can be reduced to 7 metres square

Bund Wall Height for 50,000 litre tank should be increased to 600mm

Bund Wall Height for 60,000 litre tank should be increased to 700mm

Critical Points to Remember

1. Base of tank must be fully supported across its entire area (base support must remain flat at all times).
(Please check with your liquid fertiliser supplier for further information regarding base support).
2. Pipe work should not place any loading on tank wall (flexible coupling is best alternative).
3. Overflow size must equal or exceed inlet size.
4. Tank must be vented to prevent it being subjected to pressure or vacuum.